



POZOR: ATTENTION:

1. VSE VIJACNE ZVEZE ZALEPITI Z V640 KEMISPLUS ZA ZAVIJACENE VIJAKE
1. BOND WITH: Glue V640 for scr. threads 50g, KEMISPLUS
2. MAZATI Z MASTJO: Mast LUKOIL SIGNUM AX1 50kg, -30°C/+190°C, DIN 51825 - KP 1 R-30, vodoodporna
2. GREASE WITH: Lubricant grease LUKOIL SIGNUM AX1 50kg DIN 51825 - KP 1 R-30 -30°C/+190°C water resistant, multipropose
3. LOTATI Z BREZSVINČENO SPAJKO
3. SOLDERING WITH LEAD FREE SOLDER THIN WIRE

6	1	691364100002	691364100002	Cable side terminal block Wurth 3641, R=3.50mm, 2 pins, 691364100002
5	1	691381000005	691381000005	WR_TBL Cable side Plug Screwless Push-in Serie 381 2.5mm 5P, 691381000005
4	1	5029	SESTIV32C	Cover assembly TIV32CR4 for quadrature encoder TIV25FR4 for SM4 M2/M3
3	1	5044-08	SESTIV25F M3 KS	Quadrature encoder for SM4 M2/M3 w SESTIV25FR4, end switch
2	4	7140	PIN Z PRIR IN NAV SM4M3 V2	Pin with flange and thread M4 by SM4M3
1	1	5033	GMPG42A188K775X24700	Planetary gear motor GMPG42A188KE775B2470-013Y
A-Z: Qty:		Code:		Description:

5028-01	1	Assembly - Sestav		D42x169	N7	ISO 2768 M	Lakirati zunanost zaradi oksidacije! Vijake zalepiti proti odvijanju!		
Position:	Quantity:	Material:		Size:	Open roughness:	Open tolerances:	Treatment & Remarks:		
Bolka B.	Bolka J.	Bolka B.	5028-01	SESP0GSM4M3KS	5028-01 / A	1,000	530,255 g		
Drawn by:	Checked by:	Approved by:	EAN code / standard:		Code #2:	No. of drawing:	Scale: Mass:		
				Description: Gear motor assy SM4M3 with pins, end switch, SESTIV25F-32C					
				File: POG_MOT_SES_SM4M3_V1 / POG_MOT_SES_SM4M3_V1					
Sat Control d.o.o. Pozenik 10, SI-4207 CERKLJE - SLOVENIA - EU				Latest version:	Page:	Date:			
				4	1/1	11.04.24			