Upgrade of single axis Solar Tracker ST40MxVxP ______to dual axis ST44MxVxP









A: Plastic bearing (you need two) B: Spacer (you need two)



3.



• Take the Spacer and insert it into the Elevation Clamp as shown in Figure 3.





• Push <u>Plastic bearing</u> and <u>Spacer</u> into Elevation Clamp Assembly as shown in figure 5.





- Elevation Clamp Assembly with Plastic bearing and Spacer should look as shown in figure 5.a.
- Now turn the Elevation Clamp Assembly and repeat 3rd, 4th and 5th step.



• Take Inner Ring and insert it into Elevation Clamp Assembly as shown in figure 6.



• Push Inner Ring into Elevation Clamp Assembly as shown in figure 7.





• Should look like this at the end.





STEPS:

- Unscrew and pull out 5pcs of screws (M8x110)
- Mount the inner Plastic bearing and Spacer two times as shown in pages (2-7)



• Put the screws back into holes in construction at inner circle.



• Mount those parts as shown in assembly. Screws tight well. Screw M12 at the motor clamp U8 tight with torque 3Nm max.

13.

Sat Control d.o.o - Helios Analitics 2.0.1						
	ito support					
Port: COM5	·					
Positioners Monitoring Advanced Sensors Options						
36A1(1)	Motor A		Motor B		Common	
	A1:	355.0	A1:	40.3	Day mode time:	h
	A2:	335.0	A2:	430.0	Night mode time:	h
	A3:	39.6	A3:	388.9	Sunrise offset:	0.0 h
	A4:	40.4	A4:	0.0	Sunset offset:	0.0 h
	A5:	0.0	A5:	39.6	RS485 ID:	1
	A6:	0.0	A6:	0.0	Panel width E-W:	0.0 m
	B1:	31.2	B1:	89.4	Panel spacing E-W:	0.0 m
	B2:	0.0	B2:	-4.9	Panel width N-S:	0.0 m
	Min range:	500 i	Min range:	500 i	Panel spacing N-S:	0.0 m
	Max range:	355000 i	Max range:	355000 i	RTC correction:	0 s
	Gear ration:	682.7	Gear ration:	682.7	Soft. RTC correction:	0 s
	I motor max:	1.60 A	I motor max:	1.60 A	H default target angle:	0.0 °
	Inrush current ration:	3.0	Inrush current ration:	3.0	∨ default target angle:	0.0 °
	Inrush current time:	700 ms	Inrush current time:	700 ms	H target angle 2:	Off °
	Coordinate mode:	3	Coordinate mode:	4	∨ target angle 2:	Off °
	Geometry mode:	2	Geometry mode:	3	H target angle 3:	Off °
	I motor factor:	80.0	I motor factor:	80.0	∨ target angle 3:	Off °
	Night position:	0.	Night position:	45 •	Heliostat 2. period start:	00:00
	Goto reference:	30 d	Goto reference:	30 d	Heliostat 2. period end:	00:00
	Deviation:	0.00 •	Deviation:	0.00	Heliostat 3. period start:	00:00
	Slope of terrain:	0.00 •	Slone of terroin:	0.00 •	Heliostat 3. period end:	00:00
	Panel width:	0.00 cm	Dope of terrain.	0.00	AB async diff.:	0 i
	Panel spacing:	0.00 cm	Panel enacing:	0.00 cm	U supply factor:	115.0
	Panel safety width	0.00 cm	Panel opfotu width:	0.00 cm		
		13.00	Fanel salety with.	0.00 cm		

Sat Control d.o.o., Poženik 10, 4207 Cerklje, SLOVENIA

Phone: +386 4 281 62 00, Fax. +386 4 281 62 13, www.solar-motors.com, support@solar-motors.com