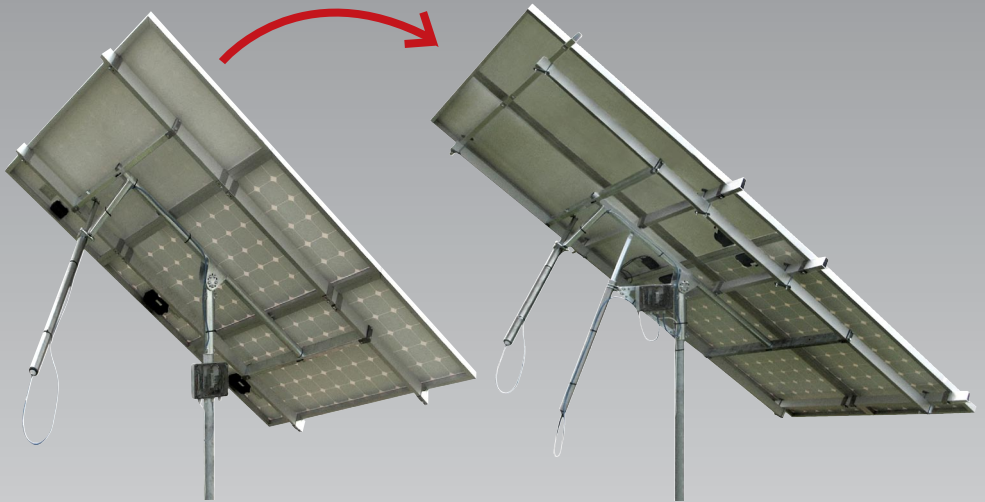



Upgrade of single axis Solar Tracker ST40MxVxP to dual axis ST44MxVxP



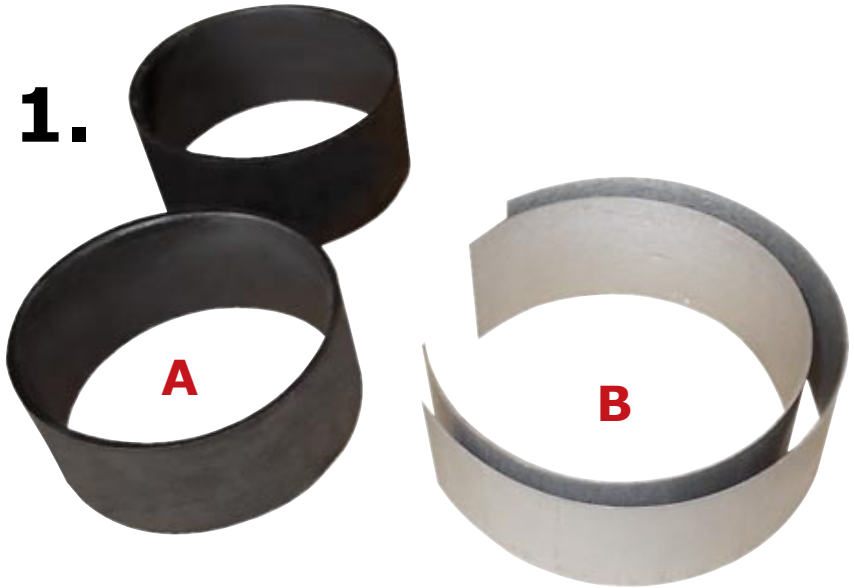
SAT CONTROL

Want to get more? 



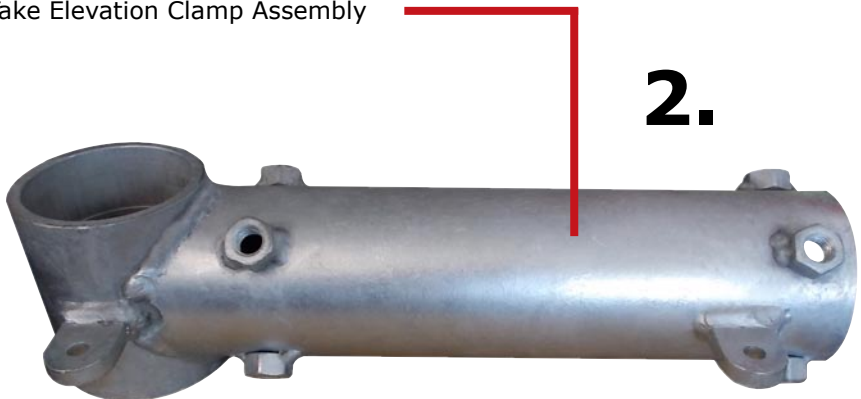
1.

1.



A: Plastic bearing (you need two)
B: Spacer (you need two)

• Take Elevation Clamp Assembly



3.



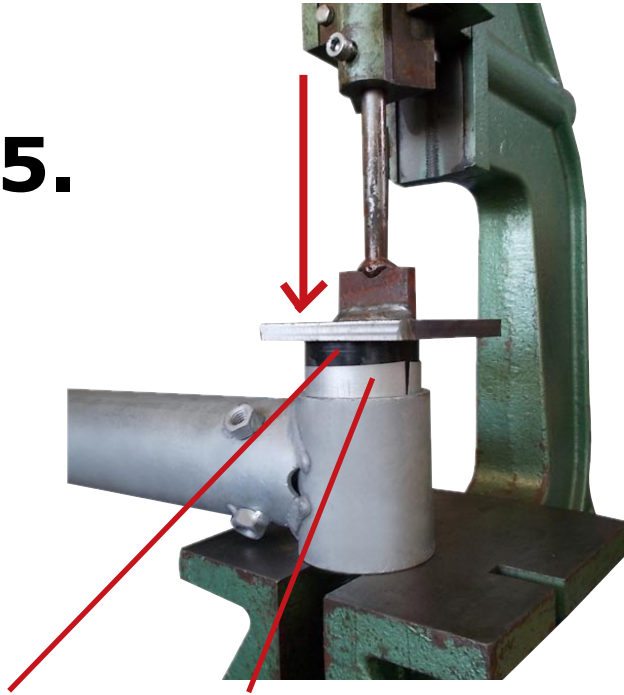
- Take the Spacer and insert it into the Elevation Clamp as shown in Figure 3.

- Take the Plastic bearing and insert it into the Spacer as shown in figure 4.

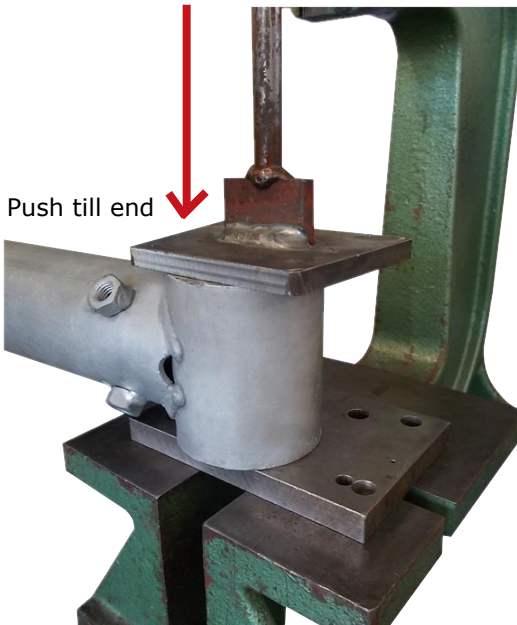


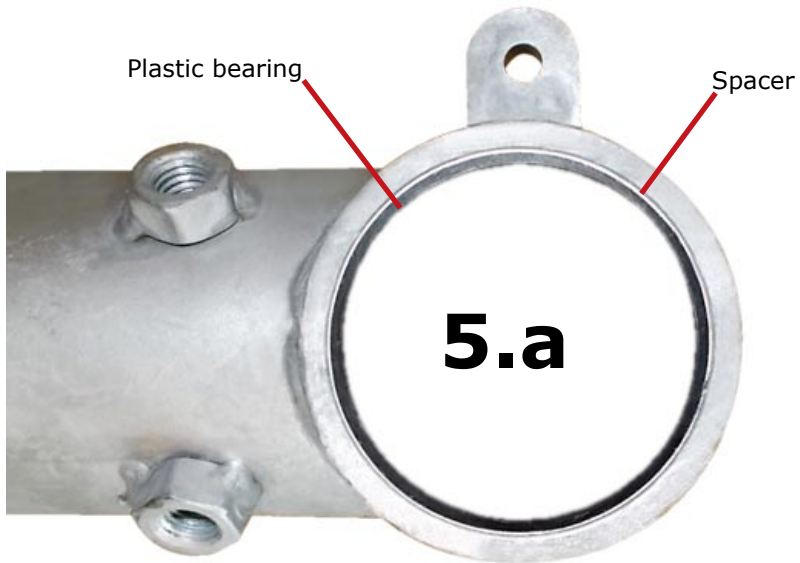
4.

5.



- Push Plastic bearing and Spacer into Elevation Clamp Assembly as shown in figure 5.





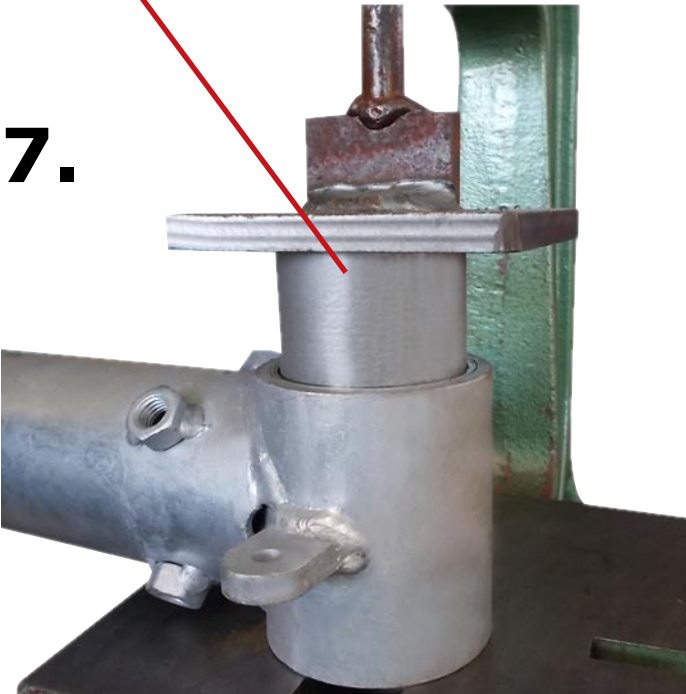
- Elevation Clamp Assembly with Plastic bearing and Spacer should look as shown in figure 5.a.
- Now turn the Elevation Clamp Assembly and repeat 3rd, 4th and 5th step.

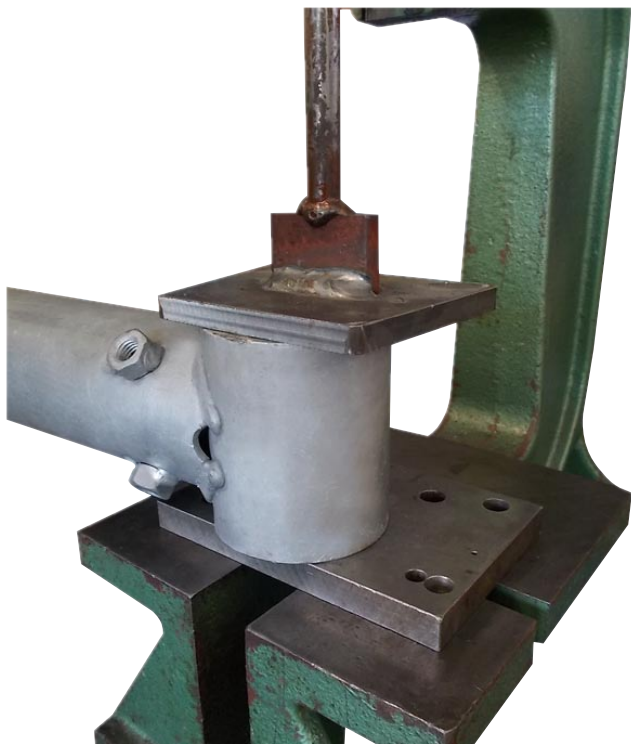


- Take Inner Ring and insert it into Elevation Clamp Assembly as shown in figure 6.



- Push Inner Ring into Elevation Clamp Assembly as shown in figure 7.



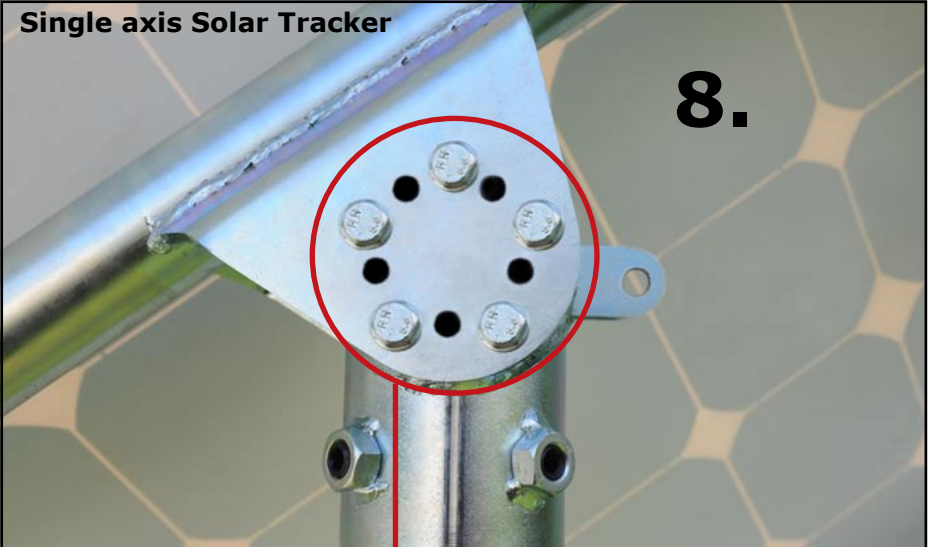


- Should look like this at the end.



Single axis Solar Tracker

8.

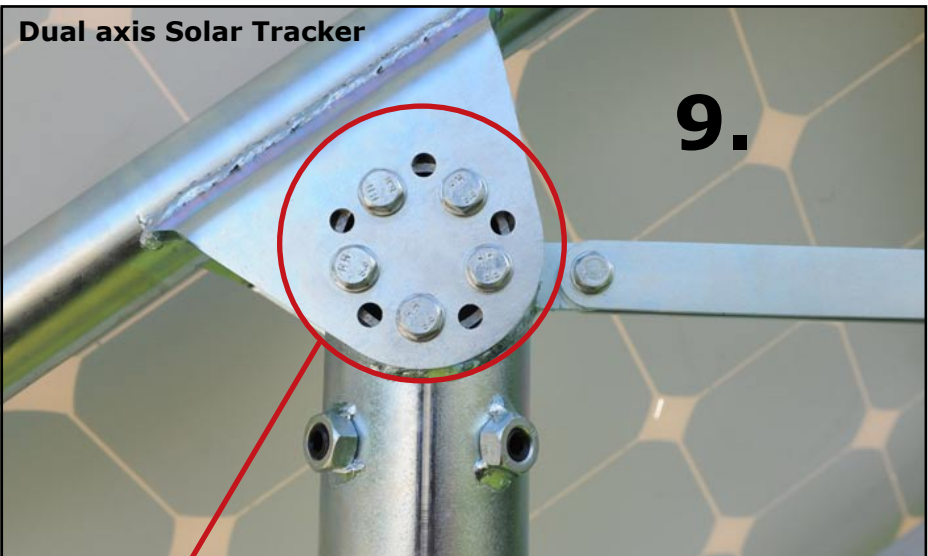


STEPS:

- Unscrew and pull out 5pcs of screws (M8x110)
- Mount the inner Plastic bearing and Spacer two times as shown in pages (2-7)

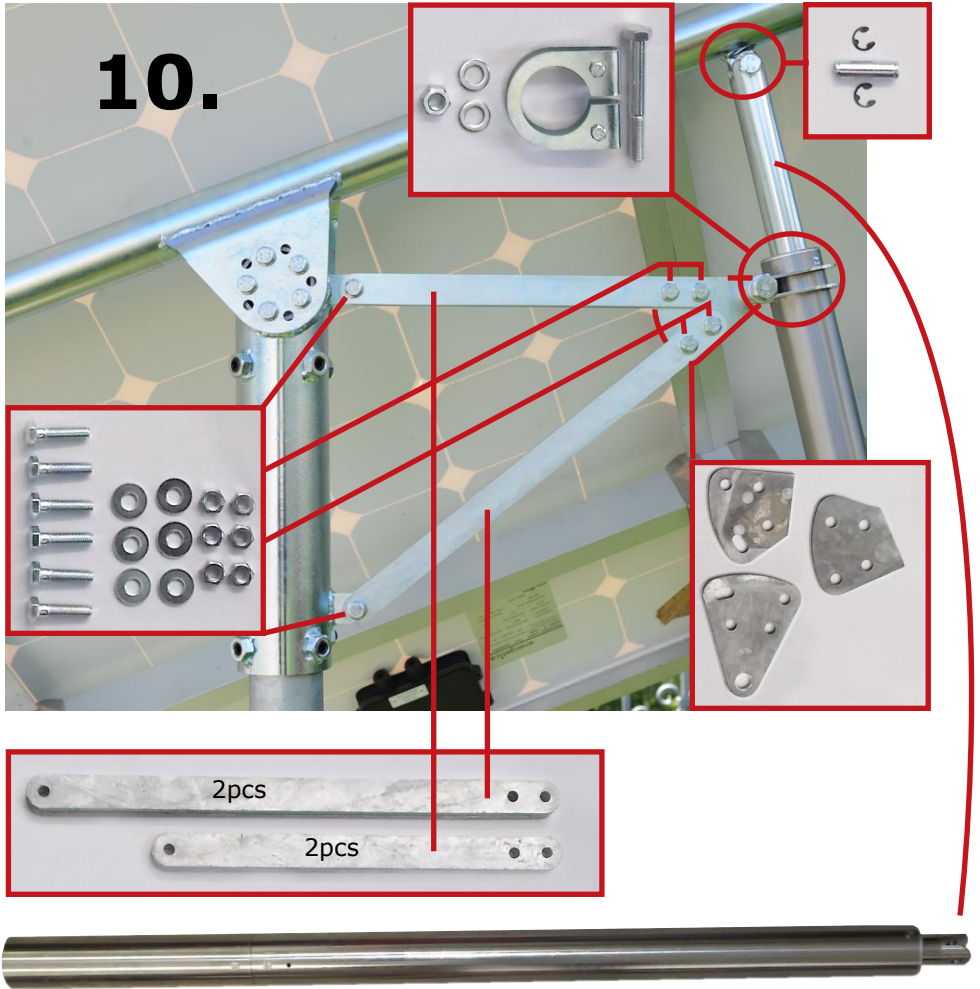
Dual axis Solar Tracker

9.

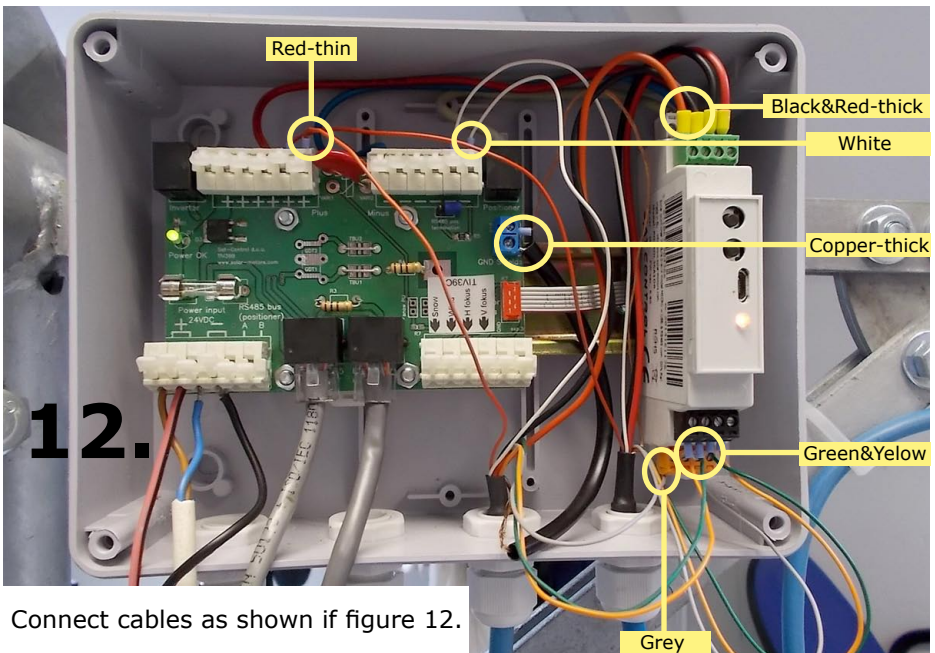
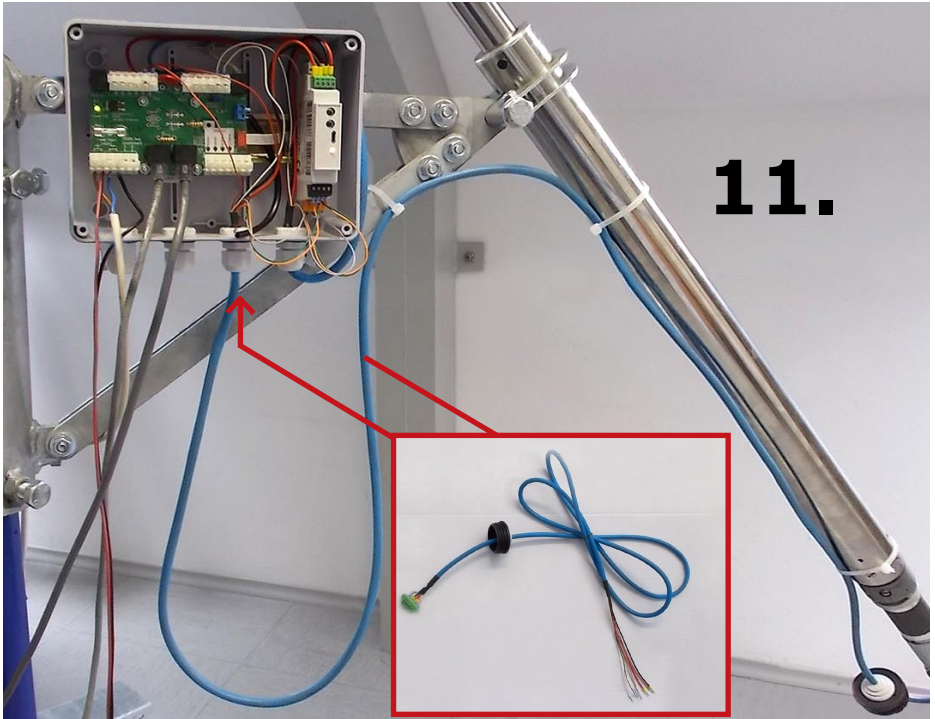


- Put the screws back into holes in construction at inner circle.

10.



- Mount those parts as shown in assembly. Screws tight well. Screw M12 at the motor clamp U8 tight with torque 3Nm max.



Connect cables as shown if figure 12.

• In Helios Analytics fill this settings for Motor B.

13.

Online COMS -> mode: USB/serial

Sat Control d.o.o., Poženik 10, 4207 Cerklje, SLOVENIA

Phone: +386 4 281 62 00, Fax: +386 4 281 62 13, www.solar-motors.com, support@solar-motors.com